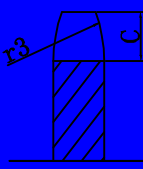


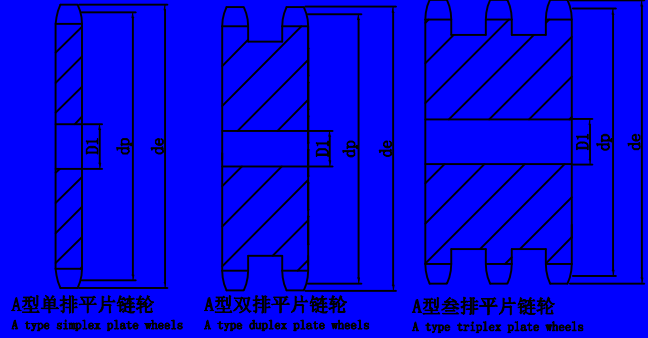
# 短节距精密滚子链链轮

## Short pitch precision roller chain wheels

1"1/2×1"  
24B-1-2-3  
GB1244-1997  
DIN8187  
ISO/R606



链轮齿部参数MM		
节距	P	38.1
滚子直径	d-φ	25.4
元弧半径	r3	38
倒角宽度	C	4
齿宽	B1	24.1
齿宽	b1	23.6
齿宽	B2	72
齿宽	B3	120.34



齿数 Z	外径 de	节径 dp	单排链轮			双排链轮			叁排链轮		
			Simplex			Duplex			Triplex		
			dm	D1	A	dm	D2	A	dm	D3	A
8	115	99.55	58	20	45	58	25	95	58	25	140
9	126.4	111.4	70	20	45	70	25	95	70	25	140
10	138	123.29	80	20	45	80	25	95	80	25	140
11	150	135.21	90	25	50	90	25	100	90	25	150
12	162	147.22	102	25	50	102	25	100	102	25	150
13	174.2	159.18	114	25	50	114	25	100	114	25	150
14	186.2	171.22	128	25	50	128	25	100	128	25	150
15	198.2	183.26	132	25	50	132	25	100	136	25	150
16	210.3	195.3	136	25	55	136	25	100	140	25	150
17	222.3	207.34	136	25	55	136	25	100	150	25	150
18	234.3	219.42	136	25	55	150	25	100	150	25	150
19	246.5	231.49	136	25	55	160	25	100	160	25	150
20	258.6	243.57	136	25	55	160	25	100	160	25	150
21	270.6	255.65	150	25	60	160	25	100	160	30	150
22	282.7	267.73	150	25	60	160	25	100	160	30	150
23	294.8	279.8	150	25	60	160	25	100	160	30	150
24	306.8	291.88	150	25	60	160	25	100	160	30	150
25	319	304	150	25	60	160	25	100	160	30	150
26	331	316.08	150	30	60	160	30	100	160	30	150
27	343.2	328.19	150	30	60	160	30	100	160	30	150
28	355.2	340.27	150	30	60	160	30	100	160	30	150
29	367.3	352.38	150	30	60	160	30	100	160	30	150
30	379.5	364.5	150	30	60	160	30	100	160	30	150
31	391.6	376.62	150	30	60	160	30	100	160	40	150
32	403.7	388.69	150	30	60	160	30	100	160	40	150
33	415.8	400.81	150	30	60	160	30	100	160	40	150
34	427.8	412.93	150	30	60	160	30	100	160	40	150
35	440	425.04	150	30	60	160	30	100	160	40	150
36	452	437.16	150	30	60	160	30	100	160	40	150
37	464.2	449.27	150	30	60	160	30	100	160	40	150
38	476.2	461.39	150	30	60	160	30	100	160	40	150
39	488.5	473.5	150	30	60	160	30	100	160	40	150
40	500.6	485.62	150	30	60	160	30	100	160	40	150

